



1901 POPULAR STREET N.E.  
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### 1365 Satin Finish

The 1365 is a waterbased coating that will provide a satin or dull finish to paper and paperboard. It is designed for in line coating on offset presses. It may be applied via any of the conventional plate or blanket coaters currently in use. The finished surface will have a low gloss along with good abrasion resistance. The gloss can be varied by extending the 1365 with a clear coating. The coating is considered glueable and foil stampable but this should be checked and qualified thoroughly before full scale production runs. Typical properties are:

	<u>1365B</u>	<u>1365BC</u>	<u>1365C</u>	<u>1365D</u>
<b>Brookfield viscosity spindle #2/20rpms/77°F:</b>	400-650cps	350-600cps	250-550cps	200-500cps
<b>Zahn cup #3 @ 77°F:</b>	30-35s	25-30s	20-25s	15-20s
<b>Solids:</b>	37.5 ± 1.5%	37.0 ± 1.5%	36.5 ± 1.5%	35.5 ± 1.5%
<b>Dilution:</b>	Use water or water/alcohol mixtures			
<b>Cleanup:</b>	Start with warm water and use water/alcohol/ammonia mixtures for dried films.			